



Safety Data Sheet

Painted ZINCALUME® Steel, Eternal Collection®, Rawhide, Steelscape Prints®, Vintage® Heritage

Section 1 - Chemical Product and Company Identification

Product name	Painted ZINCALUME® Steel, Eternal Collection®, Rawhide, Steelscape Prints®, Vintage® Heritage
Manufacturer	Steelscape, LLC 222 West Kalama River Road Kalama, WA 98625
Revision Date	11/02/2020
Reference No.	200000000008
Emergency Contact:	CHEMTREC (24 hours) 1-800-424-9300

Section 2 - Hazards Identification

GHS Label Elements:

Hazard Pictograms:



Signal Word:

Warning

Hazard Statement:

Does not pose a health hazard in its normal form. Inhalation of metal dust and fume may result from further processing by the user, particularly during welding, burning, grinding and machining activities. These potential health hazards should be evaluated by the user. A non-metallic passivation treatment is normally applied based upon customer/end use criteria. These non-metallic coatings may contain hazardous substances of varying amounts. During processing, substances of varying chemical composition and quantity may be generated by the surface passivant. SDS information regarding the surface passivant shall be supplied to the user upon request.

Carcinogenicity:

Certain chromium and nickel compounds as well as organic compounds found in various coating materials have been listed as carcinogens by the NTP, IARC, or OSHA.

Medical Conditions Aggravated by Long Term Exposure:

Individuals with chronic respiratory disorders (i.e., asthma, chronic bronchitis, emphysema, etc.) may be adversely affected by any fume or airborne particulate matter exposure.

Chronic Effects:

Chronic inhalation concentrations of iron oxide fumes or dusts may lead to a benign pneumoconiosis (siderosis). Inhalation of high concentrations of ferric oxide may possibly enhance the risk of lung cancer development in workers exposed to pulmonary carcinogens. Chronic inhalation concentrations of aluminum fumes or dusts may lead to a fibrotic lung condition known as Shaver's disease; however, evidence for this is not conclusive since affected workers were exposed to other substances (silica) as well. The inhalation of high concentrations of dust from manganese, copper, lead and/or zinc in the respirable particle size range can cause an influenza-like illness termed metal fume fever. Typical symptoms last 12 to 48 hours and are characterized by metallic taste in mouth, dryness and irritation of the throat, followed by weakness, muscle pain, fever and chills. Continuous exposures to high concentrations of manganese can cause central nervous system disorders and manganese pneumonia. Fibrosis of lung tissue from manganese exposure has also been reported for products containing manganese only. Overexposure to

aluminum dust can cause shortness of breath. Long term inhalation exposure to high concentrations (overexposure) to pneumoconiotic agents may act synergistically with inhalation of oxides, fumes or dusts of this product to cause toxic effects. Prolonged or repeated contact with unprotected skin may result in skin irritation. Torchng or burning operations on steel products with oil or organic coating may produce emissions which can be irritating to the eyes and respiratory tract.

Precautionary Statement:

Inhalation of metal dust and fume may result from further processing by the user, particularly during welding, burning, grinding and machining activities. These potential health hazards should be evaluated by the user.

Section 3 - Composition / Information on Ingredients

Ingredient Name	CAS-No.	Weight%	
		Min	Max
Base Metal			
Iron	7439-89-6	Balance	99.00
Carbon	7440-44-0		0.30
Manganese Compounds (as Mn)	7439-96-5		1.2
Phosphorus	7723-14-0		0.15
Sulfur	7704-34-9		0.05
Silicon	7440-21-3		0.05
Aluminum	7429-90-5		0.10
Note: Base Steel may contain the following trace or residual elements: Chromium(0.10% max), Copper(0.12% max), Molybdenum (0.10% max), Nickel (0.12% max), Columbium (0.06% max), Tin (0.03% max), Titanium (0.06% max), and Vanadium (0.08% max).			
Metallic Coating			
Aluminum	7429-90-5	51.00	58.00
Zinc (Reportable as a fume or dust)	7440-66-6	40.00	48.00
Silicon	7440-21-3	1.30	1.90
Iron	7439-89-6		0.02
Surface Coating			
Polyester, siliconized polyester, alkyd, fluorocarbon(PVDF),epoxy, urethane, latex or acrylic paints and primers			0.01
Polyvinyl Chloride	9002-86-2		0.01
Polyethylene film	9002-88-4		0.01
Strontium Chromate-7789-06-2	7789-06-2		0.01
The weight percentages of these compounds are below the levels for which reporting of exact percentages is required in Section 313 of SARA 40CFR Part 372.38			

Section 4 - First Aid Measures

Eye contact:

Treat any foreign body in eye by flushing with large amounts of water. Seek medical attention immediately.

Skin contact:

Skin hazards are not expected. However, should dermatitis develop, affected area should be washed with mild soap and water. If irritation or other symptoms develop, seek medical attention. Precautions should be taken to protect against sharp steel edges. If the skin is abraded by handling, seek medical attention.

Ingestion:

Ingestion hazards are not expected.

Inhalation:

For treatment of overexposure to fumes and/or particulates, remove exposed individual to fresh air and seek medical attention. Administer artificial respiration or oxygen if breathing is difficult or has stopped.

Section 11 - Toxicological Information

Ingredient Name	LD50 or LC50 Species /Route	OSHA PEL	ACGIH TLV(mg/m3) (TWA unless specified)
Base Metal			
Iron	mouse/oral 5.4 mg/kg	10 Iron Oxide Fume	5 Iron Oxide Fume as Fe
Carbon	No Information	Not Established	Not Established
Manganese Compounds (as Mn)	rat/oral 9 mg/kg	5 ceiling as Mn	5 Dust as Mn 1 Fume as Mn 3 Fume as Mn (STEL)
Phosphorus	No Information	.1 Total	Not Established
Sulfur	No Information	15 Total Dust	13 as SO2
Silicon	No Information	15 Total Dust 5 Respirable Fraction	10 Total
Aluminum	No Information	10 Total Dust 5 Respirable Fraction	10 Metal Dust as Al
Metallic Coating			
Aluminum	No Information	10 Total Dust 5 Respirable Fraction	10 Metal Dust as Al
Zinc (Reportable as a fume or dust)	No Information	5 Fume as ZnO	5 Fume as ZnO
Silicon	No Information	15 Total Dust 5 Respirable Fraction	10 Total
Iron	mouse/oral 5.4 mg/kg	10 Iron Oxide Fume	5 Iron Oxide Fume as Fe
Surface Coating			
Polyester, siliconized polyester, alkyd, fluorocarbon(PVDF),e poxy, urethane, latex or acrylic paints and primers	No Information	Not Established	Not Established
Polyvinyl Chloride	No Information		
Polyethylene film	No Information	Not Established	Not Established
Strontium Chromate- 7789-06-2	No Information	Not Established	Not Established

Section 12 - Ecological Information

No data available for product as a whole. However, individual components have been found to be toxic to the environment. Metal dusts may migrate into soil and groundwater and be ingested by wildlife. Lead can be bioaccumulated in plants and water organisms, especially shellfish.

Section 13 - Disposal Consideration

Scrap should be recycled whenever possible. Product dusts and fumes from processing operations should also be recycled, or classified by a competent environmental professional and disposed of in accordance with applicable federal, state or local regulations.

Section 14 - Transport Information

Not listed as a hazardous substance under 49 CFR 172.101.



November 12, 2020

COATED METALS GROUP
300 YARD DRIVE
VERONA, WI, 53593

RE: Safety Data Sheet (SDS)

In accordance with the OSHA Hazard Communication Standard (29 CFR 1910.1200) and the Supplier Notification Requirements of SARA Title III, Section 313, Steelscape is pleased to provide you with the enclosed SDS(s) for a recent shipment request(s).

Please retain the included document(s) for reference to future shipments. Additional copies are available at www.steelscape.com.

If you have any questions, please feel free to call us at (360) 673-8207.

Very truly yours,

Steelscape, LLC