



NOVAFLEX

Metal Roof Adhesive Sealant



Product Specifications

Physical Property	Test Method	Performance Range Type I - Class 35	Performance Range Type II - Class 50
Appearance		Paste (Various Colors)	Paste (Various Colors)
Viscosity	Brookfield #7 @ 10 rpm	3,500-7,000 poises	4,500-8,000 poises
Extrusion Rate	1/8" Orifice @ 50 psi	30 - 80 grams/minute	30 - 80 grams/minute
Skin Over Time	3/8" @ 50% RH & 77°F	5 - 10 minutes	5 - 10 minutes
Through Cure	3/8" @ 50% RH & 77°F	48 hours (14 days for OEM window applications)	48 hours (14 days for OEM window applications)

Typical Properties*

Physical Property	Test Method	Typical Value Type I - Class 35	Typical Value Type II - Class 50
Specific Gravity		1.00 - 1.05	1.15 - 1.25
Tensile Strength	ASTM D412	140 - 200 psi	170 - 220 psi
Elongation	ASTM D412	500 - 650%	800 - 1000%
Tear Resistance	ASTM D624	30 - 35 pli	30 - 35 pli
Shore Hardness	ASTM D2240	20 +/- 5	25 +/- 5
Service Temperature		-40°F to 400°F (-40° C to 204°C)	-40°F to 400°F (-40° C to 204°C)
Joint Sealant Designation	ASTM C920	Type S Grade NS Class 35 Use NT, M, G, A, O	Type S Grade NS Class 50 Use NT, M, G, A, O
Adhesion Glass Aluminum Vinyl	ASTM D903	12 - 15 pli 10 - 14 pli 12 - 15 pli	12 - 15 pli 10 - 14 pli 12 - 15 pli

*The values outlined reflect testing that was conducted under laboratory conditions, actual results may vary. The information provided The above table is not intended for use in preparing specifications. Please consult manufacturer for additional information.

Permanently Flexible

- Will not shrink or crack
- Waterproof

Interior and Exterior Applications

- Excellent adhesion to most building substrates
- Completely cured within 48 hours

Easily Gunned at all Temperatures

- Weatherproof plastic cartridges with removable tips
- Mold / Mildew resistant
- Superior UV resistance
- Will no sag or slump
- Tack-free in 10 minutes
- Excellent tooling properties

Professional Grade

- 18 month shelf life

VOC Compliant in all 50 States (Green Building Compliant)

- Low odor
- Solvent free

AAMA Verified for Window Installs

- Will not freeze
- Available in all major siding, trim coil, window, and metal roof manufacturer colors



NovaFlex is proudly made in Cleveland, OH

Effective Date: Aug 2020-v2.6

Denver, CO
Indianapolis, IN
Madison, WI
Minneapolis, MN



Phoenix, AZ
Salt Lake City, UT
Nashville, TN
Charlotte, NC